**PANEL SIZING CENTER** 



Cutting edge technology since 1977





# New concept in beam saws by NIMAC GROUP

The most competitive European beam saw in the category of 5 panels cutting (105 mm blade projection).

Designed with state-of-theart technology, ATLAS 80/100 implements solutions that maximize overall mechanical quality.



A robust torsion bar and precision rack guaranties a perfect parallelism of the pressure beam with respect to the working table. The grooved pressure beam allows the grippers to keep the panels clamped until the final cut. The handling of the machine becomes with a very easy and friendly control system that allows the fast implementation of programs of cutting.

OPTIONAL: Automatic pressure beam positioning according material's thickness.



### SLIDING SYSTEM

Rack transmission Operates on rack-pinion system for precise and hi-speed movement. Inverter is on standard version. Max. speed up to 130 m/min by brushless motor on request.



**SAW CARRIAGE** The rigid construction and the high quality prismatic guides for rising and falling blades provides stability and precision in cutting line.



QUICK BLADE CHANGE SYSTEM Quick and safe replacement for the blades by using only 1 allen key.



Prismatic shafts



Saw blade adjustment by mechanical indicators.

**NIMAC GROUP** is a top European manufacturer with global sales in woodworking machines. Since 1977.





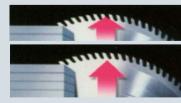
The pusher travels through precision pinions and racks. The precise positioning of the pusher is achieved by a magnetic band (no contact system). The automatic side aligner moves in relation to the width of the panels to be aligned. Ensures perfectly squared panels.

AUTOMATIC SIDE ALIGNER The side aligner runs on prismatic guides and ensures precision on cross-way cuts.



Cut Out - System for cutting windows in panels

System for grooving cuts in automatic sequence.



AUTOMATIC BLADE PROJECTION

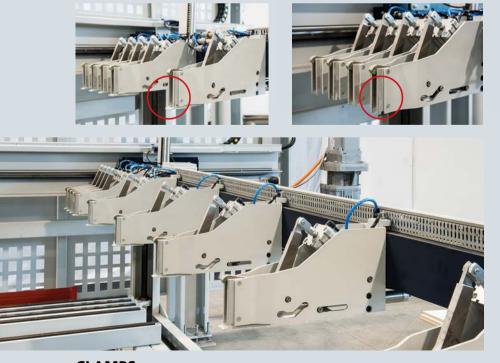


# The ideal panel sizing center

Equipped with powerful cutting optimizer, the best 3D software, heavy duty lifting table and all the necessary features of a high productivity machine.

> Label printer (optional)

m



**CLAMPS** Double piston clamps with removable down finger allowing perfect transport of selected panels from the stack without damages



Feeding roller (optional)

**ALIGNERS** Two aligning devices for panels perfect parallelism





#### **LIFTING TABLE** Running on 4 large trapezoidal screws, ensures parallel lifting of the stack achieving maximum productivity.



Platform with motorized roller conveyor for side loading (optional).



# POWERFUL CONTROLLER INCLUDING THE MOST ADVANCED SOFTWARE

- Windows 10 Operating System and the best Cutting Optimizer software included.
- 22" LED monitor with HD resolution for comfortable viewing.



- Easy to use with optimized machining operations.
- Graphic Editor.
  Easy programming of even complex projects cut.

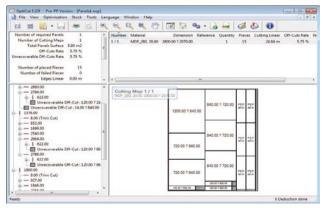


- 3D real time graphic simulation with messages for the operator.
- Report of the production.
- OPTICUT LITE EDITION. The powerful software that makes production easy.



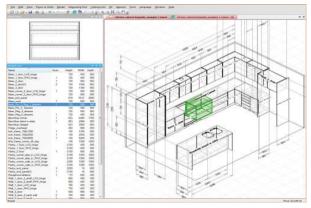
- Diagnostics provide complete information to ensure that any problems are quickly resolved.
- Connection with external optimizers and management of material stocks and costs.
- Teleservice through internet.

### **OPTIONAL SOFTWARE**



### **OPTICUT PRO PP: OFFICE OPTIMIZER**

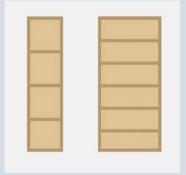
based on multimode, multifornat and multimaterial algorithm. Features grain direction, trim cuts, plated edges, panels turnaround, parametric labels and stock management. Impressive performance : It sorts the cutting lists into the most efficient layouts in seconds saving time and money.



### **CABINET DESIGN SOFTWARE**

Interactive design and manufacturing cabinet software, based on a powerful methological concept. Automatic management of all the assembly and manufacturing details. Accurate cutting lists. Post processors files for CNC machines.

### **COMPLETE SOFTWARE SOLUTIONS** FROM DESIGN TO MACHINING IN FEW MINUTES



### SMART CUT: CUTS MORE PANELS FASTER

The top technology allows to carry out two side by side bars with cross and longitudinal cuts simultaneously. Significant productivity increase. (optional).



### **CABINET DESIGN | OPTIMIZATION | BEAM SAWING**

#### Prototype

- Ready for use kitchen & closet libraries
- Powerful cabinet editor to create or change your own libraries

### **Analyse & Optimize**

- Rich set of automated generated reports, included:
- material list cutting list
- invoices orders

### Design

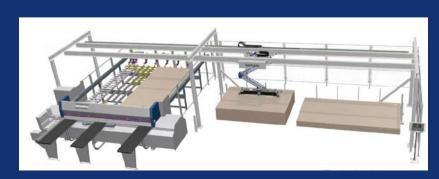
 Fully parametric design. Automatic dynamic 2D and 3D presentations.

### Production

 Post processor to connect with the NIMAC cutting machines

## **OPTIONAL**

## PANEL STORAGE SYSTEM



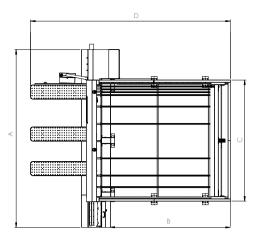
Automated magazine for the optimized management of panels. Rapid return on investment thanks to increased efficiency and cost reduction.

### **OUR SOFTWARE PARTNERS**



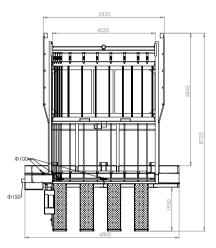
### ATLAS 80-100 / ATLAS 100T

ECHNICAL DATA					
Cutting length	3200	3800	4400		
Pusher stroke	3200	3800	4400		
Blade projection		80-10	5		
Main saw diam.		320-35	55		
Main motor power	10H	10Hp (opt. 15-20)Hp			
Scoring saw motor	2Hp	2Hp	2Hp		
Saw carriage speed	(C	0-80 m/min (opt. 130m/min)			
Pusher's speed	(0	0-30m/min (opt. 50m/min)			
Automatic side aligner		50-1100mm			
Automatic blade projection (2 positions) accoring n	naterial's heigh	t			
Standard number of grippers	5	7	9		
Magnetic tape for pusher's movement (non contact Slotted pressure beam. The panels are always gripp Quick blade change system Scoring unit axial and vertical micrometric adjustme Advanced controller TPA New 3D software including optimization and auton PC with Windows 10 and SSD Hard Disc. Opticut Lite edition (Max. 100 pieces).	ed up to the las	st cut			
Grooving system					
Cut out System (for cutting windows in panels).					
Automatic lubrication for the carriage bearings					
CE rules. Rear safety fence and hands protection cu					
Teleservice through internet (free of charge during t UPS inside the electrical cabinet for PC protection	the warranty pe	eriod).			
OPTIONALS					
Air flotation tables		1300x500mm 2000x600mm			
Automatic pressure beam positioning according pa	anel's height				
Main motor 15Hp or 20Hp					
Post Forming system					
Servomotor for pusher 0-50m/min					
Servomotor for saw carriage 0-130m/min		control			
Automatic scoring regulation (left-right) by servome Servomotor for scoring vertical positioning	otor through PC	_ control			
Servomotor for automatic main blade projection in:	stead of nneum	natic syst	em		
Movable second and third table	stead of priculi	iacic syst	citi		
Additional Grippers					



#### ATLAS 80-100

USEFUL CUTS	Α	В	С	D	E
3200X3200	5600	3718	3610	5640/6340	<u>1300</u> /2000
3800X3800	6200	4218	4460	6360/7060	<u>1300</u> /2000
4300X4300	6800	4818	5060	6860/7600	<u>1300</u> /2000



ATLAS 100T USEFUL CUTS

4400X4400



The technical data can vary according to the requested machine composition. In this catalogue, machines are shown with options. The company reserves the right to modify technical specifications without prior notice; the modifications do not influence the safety foreseen by the CE Norms

OPTICUT professional licence including PVC, cost and stock analysis.

Practical solution when large panels are on front panels.



FACTORY - SHOWROOM www.nimacgroup.eu • info@nimacgroup.eu Tel.: +30 2394053030 • Fax: +30 23940 53031



Air conditioner unit for electric box Label printer and barcode software

Laser indicator for cutting line

Unlimited pieces to optimize. Movable box with buttons START/STOP.

Cabinet Design Software